



Quantity Estimate Sheet

Protal Liquid Pipeline Coatings

Weld Joints Coverage applied at 25 to 30 mils		
Pipe Diameter	Joints per Liter 2" to 3" cut back	Joints per Liter 6" to 8" cut back
4"	9	4.5
6"	6	3
8"	4.5	2.5
10"	3.6	2
12"	3	1.5
16"	2.25	1.25
20"	1.8	1
24"	1.5	0.75
30"	1.2	0.625
36"	1	0.5
42"	0.86	0.43
48"	0.75	0.375

Product Coverage		
Thickness (mils)	Theoretical Coverage (SF per Liter)	Actual* Coverage (SF per Liter)
20	21	14
25	17	11.5
30	14	9.5
35	12	8
40	10.5	7
45	9.5	6.5
50	8.5	5.5
55	7.5	5
60	7	4.5

*Note: Actual coverage to be determined by applicator.

Bore Joints Coverage applied at 45 to 60 mils		
Pipe Diameter	Joints per Liter 2" to 3" cut back	Joints per Liter 6" to 8" cut back
4"	4.5	2.25
6"	3	1.5
8"	2.25	1.25
10"	1.8	1
12"	1.5	0.75
16"	1.125	0.625
20"	0.9	0.5
24"	0.75	0.375
30"	0.6	0.3125
36"	0.5	0.25
42"	0.43	0.215
48"	0.375	0.1875



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