

# **DENSO HI-TACK TAPE**

## **High Adhesive Petrolatum Tape**

### **Description**

Denso Hi-Tack Tape is composed of a non-woven synthetic fabric impregnated and coated with an adhesive compound based on petrolatum, polymers and inert siliceous fillers.

### **Uses**

A specially developed tape to protect irregular surfaces or where additional adhesion is required. Adhesion qualities are higher compared to other Denso Petrolatum Tapes.

### **Features**

- Applied to marginally prepared surfaces (SSPC SP 2-3)
- High conformability with strong adhesion
- UV resistant
- Encapsulate lead paint
- Can reduce or eliminate plant shut-down for maintenance
- Long term cost effective corrosion protection
- Instant and uniform protection given irrespective of the profile
- Resistant to acids, alkalis, salts etc.
- Elimination of failure due to intercoat contamination
- Years of proven effectiveness

### **Application**

Prepare surfaces by removing all loose scale, rust or other foreign matter in accordance to SSPC SP2 "Hand Tool Cleaning" or SP3 "Power Tool Cleaning". High pressure water wash of 3,000 - 7,000 psi is also suitable. Apply a thin film of Denso Hi-Tack Primer to serve as a primer. Do not overlap on the underside of horizontal surfaces. Do not attempt to work with lengths greater than 6 feet. Where possible, overlap from bottom upward to create a "shingle" type overlap.

Press and smooth with special attention to overlap areas. Make sure tape is firmly pressed in all angles and corners and then along flat surfaces to prevent air pockets, bridging, or stretching. Goal is to ensure intimate contact between tape and surface.

Rivets, nuts, bolts may be rounded with Densyl Mastic, Denso Profiling Mastic or the use of a second layer of Denso Hi-Tack Tape for these areas only.



# Denso Hi-Tack Tape

## Property Specifications

PROPERTIES	ENGLISH	METRIC
Thickness (ASTM D1000)	46 mils	1.15 mm average
Weight	.295 lbs/ft <sup>2</sup>	1.44 kg/m <sup>2</sup> average
Breaking Strength (ASTM 1000)	22.5 lbf/in.	200 N/50 mm min.
Water Vapor Transmission (ASTM E96 - 66 Procedure A)	0.006 perms avg.	0.006 perms avg.
Elongation @ Break	15% average	15% average
Breakdown Voltage (55% overlap)	16 kV min.	16 kV min.
Resistance to Cathodic Disbonding (ASTM G-8 - 30 days Group B)	.47 in <sup>2</sup>	300 mm <sup>2</sup>
Resistance to Acids, Alkalies and Salts	Excellent	Excellent
Maximum Service Temperature	149°F	65°C max.
Roll Width	4" to 12"	100 to 300 mm
Roll Length	33 ft	10 m
Recommended Primer	Denso Hi-Tack Primer	

## Quantity Estimates

Tape Width	Rolls*/Case	Coverage with 1" Overlap	Coverage with 55% Overlap
4"	18	145 ft <sup>2</sup> /case	87 ft <sup>2</sup> /case
6"	12	162 ft <sup>2</sup> /case	87 ft <sup>2</sup> /case
8"	8	150 ft <sup>2</sup> /case	77 ft <sup>2</sup> /case
12"	6	177 ft <sup>2</sup> /case	87 ft <sup>2</sup> /case

\* All rolls are 33 feet in length.



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