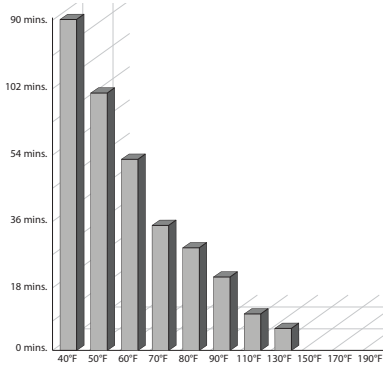


Technical Data

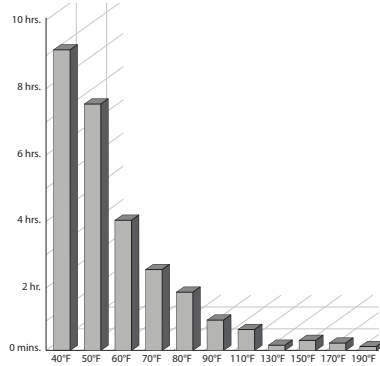
Surface/ Product Temp.	Pot-Life	Tack-Free Time	Recoat Window	Backfill Time Shore D 70-75	HDD Time Shore D 80-85
40°F (4°C)	1.5 hrs.	8 to 10 hrs.	8 to 24 hrs.	24 to 36 hrs.	36 to 48 hrs.
50°F (10°C)	1.1 hours.	4 to 6 hrs.	4 to 12 hrs.	12 to 18 hrs.	16 to 24 hrs.
60°F (16°C)	52 mins.	3 to 4 hrs.	3 to 8 hrs.	8 to 12 hrs.	12 to 18 hrs.
70°F (21°C)	34 mins.	2 to 3 hrs.	2 to 6 hrs.	6 to 8 hrs.	8 to 12 hrs.
80°F (27°C)	28 mins.	1.3 to 1.8 hrs.	1.3 to 4 hrs.	4 to 6 hrs.	6 to 8 hrs.
90°F (32°C)	20 mins.	1 to 1.3 mins.	1 to 3 hr.	3 to 4 hrs.	4 to 6 hrs.
110°F (43°C)	10 mins.	40 mins. to 1 hrs.	40 to 1.8 mins.	2 to 2.6 hrs.	2.6 to 4 hrs.
130°F (54°C)	6 mins.	30 to 40 mins.	30 mins. to 1.5 hrs.	1.5 to 2 hrs.	2 to 2.6 hrs.
150°F (66°C)	N/A	20 to 28 mins.	20 mins. to 1 hr.	1 to 1.3 hrs.	1.3 to 1.8 hrs.
170°F (77°C)	N/A	16 to 20 mins.	16 to 44 mins.	44 mins. to 1 hrs..	1 to 1.3 hrs.
190°F (88°C)	N/A	12 to 14 mins.	12 to 30 mins.	30 to 44 mins.	44 to 56 mins.

Please note that the cure times are approximate and may vary depending on product and ambient temperature.

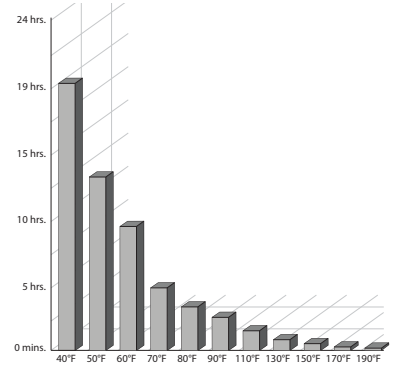
POT LIFE



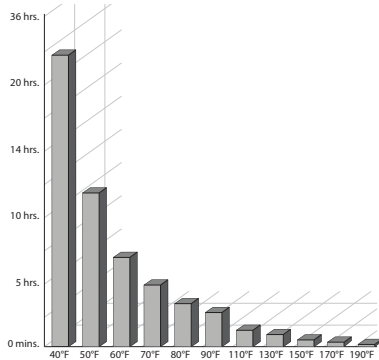
TACK-FREE TIME



RECOAT WINDOW



BACKFILL TIME



HDD TIME

