

Archco Epoxy Tank Caulk

Epoxy Caulk for Sealing Rivets and Smoothing of Seams in Storage Tanks

STEP 1

SURFACE PREPARATION

Prepare the surface by removing all dirt, loose paint, and other contaminants by abrasive blasting or high pressure water blasting (not shown).



STEP 2

MIX PRODUCTS

With gloved hands, hand scoop a quantity of Part A and Part B in equal amounts. Mix with putty knife to make a uniformed gray color.



STEP 3

APPLY ARCHCO EPOXY TANK CAULK

Apply by hand, trowl or putty knife. Spread the epoxy smoothly onto the surface in 1/8" to 1/4" (3.12 to 6.25 mm) thick layer or as needed. Make sure surfaces are contoured with no sharp edges. If using epoxy as a patch or grout (not shown), force the material into the low areas and smooth by putty to the thickness needed.



STEP 4

ALLOW PRODUCT TO CURE

After product has been applied, allow it to cure.

24 hrs @ 50°F (10°C)

2 hrs @ 75°F (24°C)

1 hr @ 90°F (32°C)

Apply topcoat once dried.



Houston OFFICE:

9747 Whithorn Drive,
Houston, Texas 77095

Tel: 281-821-3355
Fax: 281-821-0304

e-mail: info@densona.com
www.densona.com

VER:1311.21

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