

SEASHIELD 525™ EPOXY

Epoxy Coating for Dry and Wet Surfaces

Description

SeaShield 525 Epoxy is a 100% solids two part, moisture tolerant, non-sag, high build epoxy designed for dry, damp and wet surfaces. It can be used for steel concrete and wood structures.

Uses

Can be used on dry, damp or wet surfaces for steel, concrete or wood to provide corrosion protection and sealing. Applications would include pilings, bridges, sheet piles, pipelines and other surfaces subject to corrosion in fresh or salt water environments. It can also be used in a variety of commercial and industrial applications including cooling towers, water /wastewater clarifiers, digestors, lift stations, walls and manholes.

Features

- Can be applied to wet, damp or dry surfaces
- Can be used for vertical and horizontal applications
- Excellent adhesion to wet surfaces
- Easily applied by brush, gloved hand, Denso Applicator Pad or roller
- Long pot life
- High build
- Safe and environmentally friendly
- Excellent abrasion and impact resistance
- No VOC's, 100% solids

Surface Prep

Surface preparation is very important and will improve the adhesion and extend the life of the coating. Surface preparation should include the following:

Surface must be at least 40°F (4°C) prior to application.

Surface must be sound and free of loose rust, marine growth, and any old existing coatings.

Remove all oils, greases, dirt and wax solutions from surface.

Steel Surfaces: The recommended method is to prepare the surface by abrasive blasting per SSPC-SP6/NACE 3 Commercial Blast. However, high-pressure water blasting is acceptable and shall be done at a minimum of 3,500 psi (24 MPa). Scraping and other manual means of surface preparation should be avoided since they tend to polish the surface.

Concrete: Concrete should be a minimum of 28 days old and fully cured prior to application. Prepare the surface by abrasive blasting per SSPC-SP13/NACE 6, ICRI Guideline 310.2R CSP3.5.

Wood: Prepare surfaces by high-pressure water blasting and shall be done at a minimum of 3,500 psi (24 MPa).



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PRODUCT DATA SHEET

Mixing

For best mixing & application, components shall be at a min. 70°F (21°C) prior to use. Initially stir Part A (base) & Part B (hardener). Add the hardener to the base and mix at a slow speed until a constant color is achieved making sure all sides of the container are scraped.

Application

SeaShield 525 Epoxy can be applied by Denso Brush, Denso Applicator Pad, gloved hand or roller. If surface is damp or wet displace water as the coating is applied.

Denso Brush: Place material on brush and spread out evenly over the surface.

Denso Applicator Pad: Place material on applicator pad with stir stick then spread out evenly with applicator pad.

Gloved Hand: Make sure glove is tight fitting made of rubber and / or plastic and is chemical resistant. Gloves should be wet to prevent adhesion to gloves and press SeaShield 525 onto surface and work into place to require thickness. Use water as a lubricant to smooth out material.

Roller: Use a low nap roller and place material on surface and proceed rolling out material until an even mil thickness is achieved.

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SeaShield 525™ Epoxy

PRODUCT DATA

Solids Content	100%
Base Component – (Unmixed) @ 77°F (25°C)	
Viscosity	192,000 cps
Color	White
Hardener Component – (Unmixed) @ 77°F (25°C)	
Viscosity	17,200 cps
Color	Black
Mixed Material @ 77°F (25°C)	
Viscosity	62,000 cps
Color	Grey
Mixing Ratio (A/B) by Weight	2 Parts Base:1 Part Hardener
Cure Times	
Pot Life @ 77°F (25°C)	1 hour
Pot Life @ 97°F (36°C)	23 minutes
Dry Time @ 50°F (10°C)	24 hours
Dry Time @ 77°F (25°C)	7 hours
Dry Time @ 117°F (47°C)	3 hours
Cathodic Disbondment - 28 days at 77°F (25°C) @ -1.5V (ASTM G 95-97 – 1988 Modified)	
Dry Substrate	8.8 mm
Damp Substrate	7.8 mm
Wet Substrate	6.7 mm
Impact Resistance – 2.54 lb. tup	81.8 inch lbs. or 9.25 joules
Theoretical Coverage	14 ft ² /30 mils/liter (1.301 m ² /762 microns /liter)
Thickness Minimum/Maximum	30 mils to 1/4 inch (762 to 6350 microns)
Taber Abrasion (1000 cycles, CS-17 wheel, 1 kg load)	11.3 mg
Shore D Hardness @ 77°F (25°C)	75 +
Gouge Resistance 50 kg weight	22 mils (559 microns) gouge depth
Pull-Off Adhesion (RT)	
Dry substrate	2587 psi
Damp substrate	2455 psi
Wet substrate	2621 psi
Application Temperature	40°F (5°C) to 125°F (52°C)
Service Temperature	-40°F (-40°C) to 150°F (65°C)

STORAGE: Minimum 24 months when stored in original containers between 41°F (5°C) to 100°F (38°C). On job site where temperatures are below 60°F (16°C) product should be kept warm to mix properly.

CLEANING: Clean tools and equipment with MEK or equivalent solvent cleaner.

HEALTH & SAFETY: Wear protective clothing and ensure adequate ventilation. Avoid contact with skin and eyes. See Safety data sheet for further information.

PACKAGING: 1 liter kits and 1 gallon kits standard. Other unit sizes are available upon request.



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